Work Orde Friday, May 28,			:								Page 1
Item ID: Revision ID:/	D4018-3			Accept				S	etup Star		
Item Name: Start Date: Required Date: Reference:	Rib 5/28/2010 6/4/2010	Start Qty: 2.00 Req'd Qty: 2.00			Cust Item I Customer:	D:			Stop		
Approvals:	Process Plan QC:	n:	Date://5-28 Date:	Tooling: SPC (Y/N):		ate:		F	tun Star Stop		
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr D4018	Revi B	sion Nbr									-
Large Fab			ne as per dwg D4018 and remove identification man	0.00 0.00 rkings			•	Sy	10/10/	/ab (43)
110 QC Quality Control		QC5- Inspect part com	apleteness to step on W/O	$\int_{\sigma}\int_{00.0}^{00.0}$	10/26			44	<i>,</i>		

120

Packaging

Packaging

Identify as per dwg & Stock Location:_

Bastet all

Memo

0.00

0.00

W/O:			W	ORK ORDER CHANG	iES		·		
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cat	egory:	_ NCR: Yes	No DQ	A:	Date:	
		esolution:			•				
NCR:			WORK ORE	DER NON-CONFORMA	ANCE (NCF	1)	····		
DATE	STEP	Description of NC		ion B	Verific	cation	Approval	Approval	
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		on C	Chief Eng	QC Inspector
						:			

Work Order ID 59253

Friday, May 28, 2010 9:09:55 AM



Page 2

Item ID:

D4018-3

Accept

Setup Start



Revision ID:

Item Name:

Rib

Start Date: 5/28/2010

Required Date: 6/4/2010

Start Qty: 2.00

Req'd Qty: 2.00

Operation

Description



Cust Item ID: Customer:

Date:

Reference:

			- 1
A	pp.	rov	als:

QC:

Process Plan: _____

Date: _____ Date:_____

Tooling:

SPC (Y/N):

Date:

Run

Start

Stop

Stop



Sequence ID/

Work Center ID

130

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours**

0.00

Tool ID

Tool # Plan

Code

Accept Qty

Reject Reject Number

Insp. Stamp

QC

Memo

0.00

Qty

10/10/26 Hy MF 10-10-26

Quality Control

W/O:			W	ORK ORDER CHANGI	ES				
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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					-				
Part No	•	PAR #:	Fault Cat	egory:	NCR: Yes	No DQ	4 :	Date:	,
	R	esolution:	Disposit	on:	_ QA: N/C	Closed:		Date: _	
NCR:		. V	WORK ORI	DER NON-CONFORMA	NCE (NC	R)	-		
DATE	STEP	Description of NC	Corrective Action Section B			Verific	ation	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Secti		Chief Eng	QC Inspector

									\$

Picklist Print

Friday, May 28, 2010 9:10:00 AM

Work Order ID: 59253

Parent Item:

Comments:

D4018-3

Parent Item Name:

Rib

IPP RevA: new issue DD 09.11.26 verified by:EC

per dwg revA 10.03.15 verified by:EC

DD 10.04.16 verified by:EC

Start Date: 5/28/2010

Required Date: 6/4/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ M304TS0.500W.049 Replacement Mfg/

Purchased

d

Bin Primary

Last

IPP Rev:C as per dwg RevB

IPP Rev:B as

Route 100 Unit of

Qty on 20.7462

Qty per Kit 4.6042

Total 9.693053

Qty

Date

Status

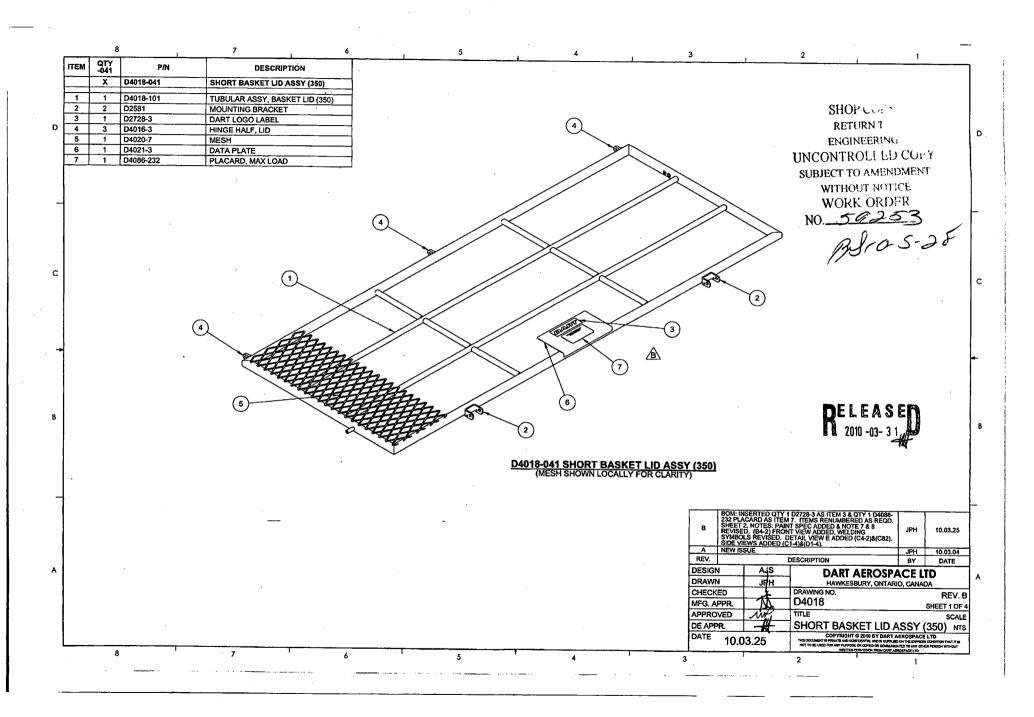
Page 1

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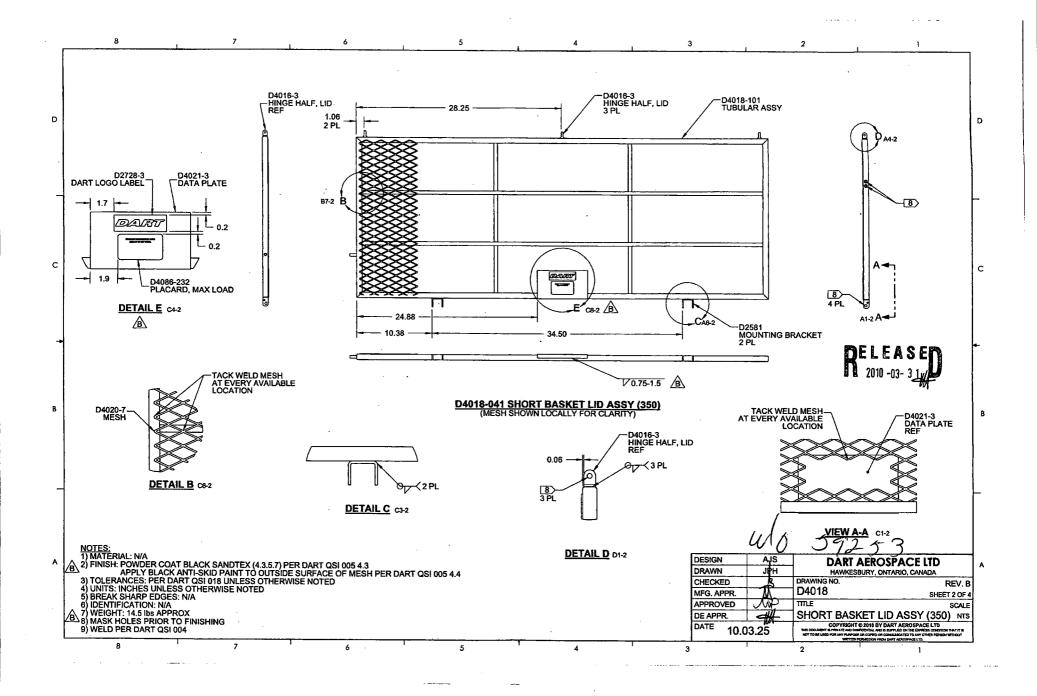
Location	Loc Qty	Loc Code	
MAT	13.6499		
114426	13.6499		
MAT018	4.4738		
114004	0.5		
114161	3.9738		
WA	2.62251		
114724	2.62251		

M 115207 - 19.38

W/O:			V	ORK ORDER CHA	ANGES				
DATE	STEP	PRO	OCEDURE CH	CEDURE CHANGE		Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
- 1101									
Part No	:	PAR #:	Fault Cat	tegory:	NC	R: Yes I	No DQA:	Date: _	
	R	esolution:						Date: _	
NCR:			WORK ORI	DER NON-CONFO	RMANCE	(NCR)		
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Action Descript Chief Eng	Section B tion	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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				-					
				70-20					
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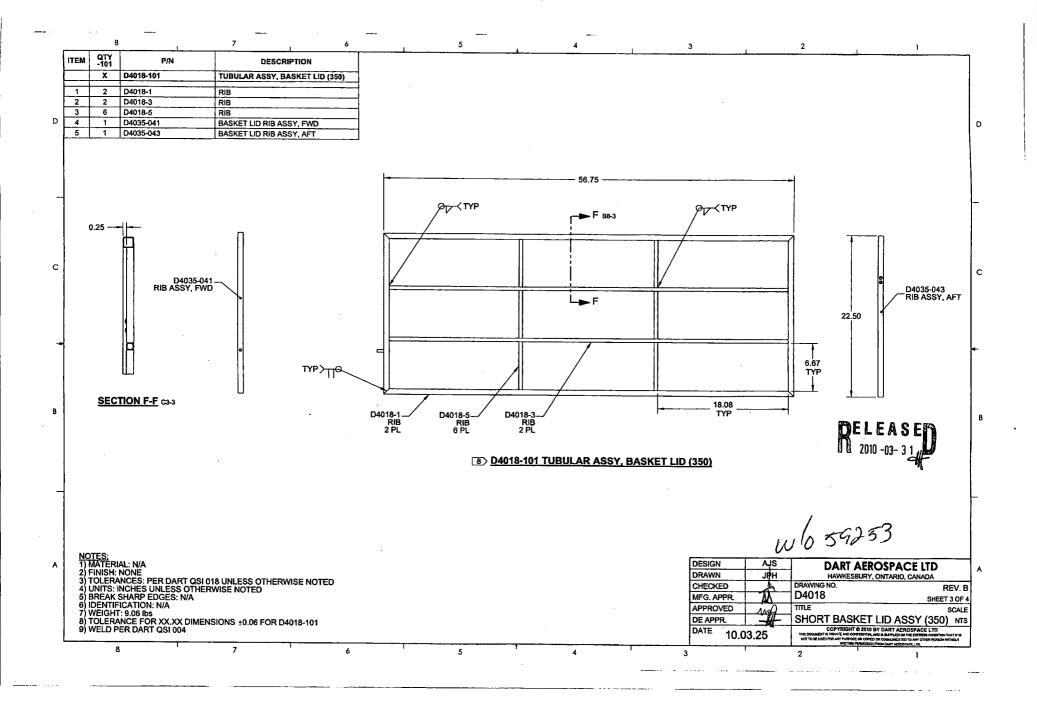


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W/O:			W	ORK ORDER CHANG	ES	<u></u>		
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Part No		PAR #:	Fault Cate	gory:	NCR: Yes	No DQA : _	Date: _	
		esolution:						
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC		Corrective Action Section		Verification	on Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		QC Inspector
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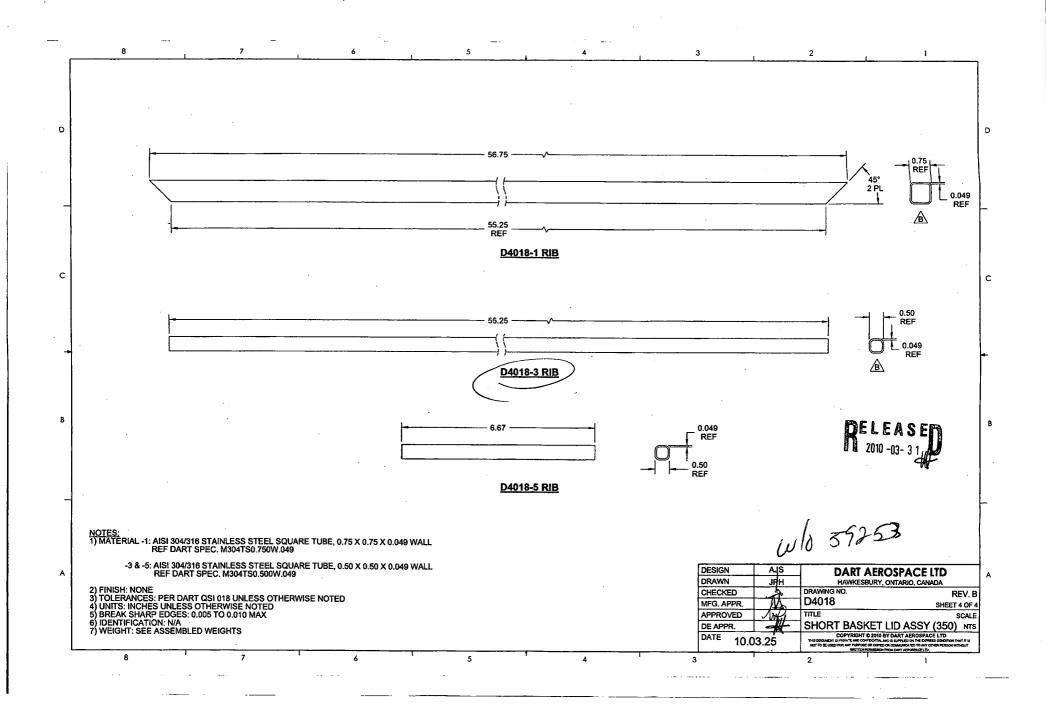


Dail Aciospace Ela	Dart	Aeros	pace	Ltd
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W/O:			WC	ORK ORDER CHANG	GES	· · · · · · · · · · · · · · · · · · ·	7			
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								 		
Part No	•	PAR #:	Fault Cate	gory:	NCR: Ye	es No	DQA	:	Date: _	
	Re	solution:	Dispositio	າ:	QA: N/C	Close	ed:		Date: _	
NCR:			WORK ORDI	R NON-CONFORM	ANCE (N	CR)			1	
DATE	STEP	Description of NC		·	ction B		Verifica	ation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		n & ate	Sectio	n C	Chief Eng	QC Inspector



W/O:			W	ORK ORDER CHAN	NGES					
DATE	STEP	PR	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cate	gory:	NC	R: Yes	No DQA:		_ Date: _	
		esolution:								
NCR:			WORK ORD	ER NON-CONFORI	MANCE	(NCR)			
DATE	STEP	Description of NC			Section B		Verifica	ition	Approval	Approval
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				1,						
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W/O:			W	ORK ORDER CHAN	IGES					
DATE	STEP	PRO	CEDURE CH	ANGE	I	Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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			<u></u>	160					-	
Part No		PAR #:								
	Re	esolution:	Disposition	on:	QA: N	/C Clo	sed:		Date:	
NCR:		V	VORK ORE	ER NON-CONFORM	MANCE (NCR)				
DATE	STEP	Description of NC			ection B		Verific	ation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section	on C	Chief Eng	QC Inspector
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